T S B

Technical Service Bulletin

TSB_IT 2008-016
Floor Cleaning Equipment

Subject: SCRUBTEC 343 B & E

New electrovalve 15 December 2008

Ref. ODM Nr: 2866

PROBLEM: Some premature failure of the electrovalve consist of coil burnt, both on 24V and 230V

machine versions.

SOLUTION: Supplier change from SIRAI to ACL, also as matter of harmonization to other models.

AFFECTED: SCRUBTEC 343 B & E,

Implemented in production starting from week48-2008, breaking Serial Nr.084834866

SPARE

PARTS: Machine before SN 084834866

New Part Nr.909 5977 000

Description
KIT ELETTROVALVE SCRUBTEC 343 B

909 5699 000 KIT ELETTROVALVE SCRUBTEC 343 E 909 5980 000 KIT ELETTROVALVE SCRUBTEC 343 E - JP

Machine after SN 084834866, new PN for spare:

New Part Nr. Description

9097738000 ELETTROVALVE ACL 24V 9097740000 ELETTROVALVE ACL 220/230V 9097739000 ELETTROVALVE ACL 110V

ACTION: It's possible to update the machine on the field to the current production by the new

KIT (all necessary parts included and assembly instruction here enclosed)

Yours faithfully, Nilfisk-ALTO

Alberto Rastelli

Technical Support & Training





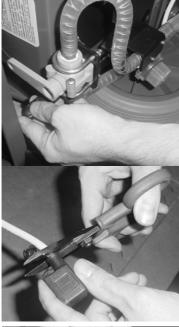
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INSTALLATION INSTRUCTIONS FOR KIT

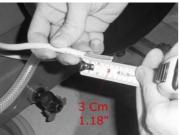


Follow the operations to replace the connector of the valve.

- 1. Verify if the power supply is disconnected.
- 2. With a screw drive remove the connector screw.

2

Cut the electric wire as in figure.



3

Cut the protection of the wire for 1.18 inc (3cm) (as shown in figure). Attention, don't cut the coloured wire.



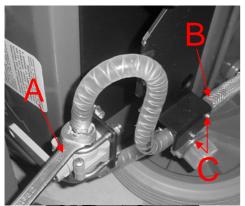
Connected the wire as in figure.

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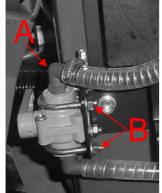
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5

Follow this operations to remove the pipes, pipe fitting and the valve.

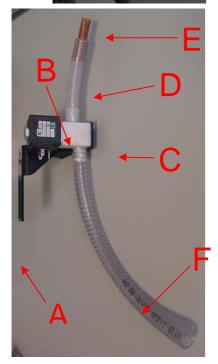
- 1. Remove the pipe fitting with the key (A).
- 2. Remove the tube (B) from the valve.
- 3. Remove the screws (C), and then the valve.



6

Follow this operations to install the 90° pipe fitting.

- 1. Unscrew the nuts (B) to let the valve free.
- 2. Screw the 90° pipe fitting (A) with the key used before.
- 3. Screw the nuts (B).



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Follow this operations to install the valve.

- 1. install the valve (B) on the bracket (A) and fix the screws (C). Put attention on the orientation of the valve shown in figure.
- 2. insert the pipe (D) and the copper adapter (E). The adapter should be fix in the middle of the length.
- 3. Insert the pipe (F).





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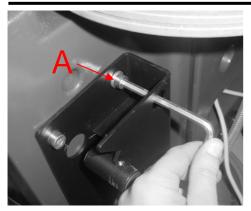
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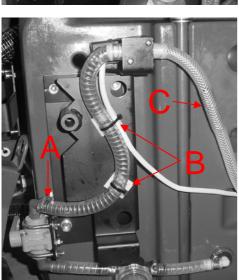
New electrovalve

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A



8

Follow this operations to install the valve prepared before.

- 1. To install the valve is only necessary to remove the screw (A). This part must be changed with the new screw in the kit (M8x16).
- 2. Insert the bracket (show in figure) and fix the screw M8x16 (in the kit, A).
- 3. Insert the connector in the valve. If the wire in too short pull it (as shown in the figure). Attention, don't damage the wire during the operation.



9

Follow this operations to install the pipes.

- 1. Insert the copper fitting in the tube (C in figure).
- 2. Clean the surface where the hose clamps (B) will be positioned.
- If you need is possible to fix the hose clamps (B) also with screw, if so follow the instruction below:
 1 Paste the fixing-tube(B) as shown in the figure.
 Make an hole in the centre of hose clamps with drill tool Ø4.5mm.
 - 3.3 Fix the hose clamps with the screws M4x14 in the Kit.
 - If you don't decide to use the screw, use only the glue on the hose clamps.
- 4. Fix the tube with nylon black clamp, fix also the electrical wire with the pipe.
- 5. Close the clamp (A).

Nilfisk ALTO



Level of Urgency:

1: "High" - Rework needs to be done immediately
2: "Medium" - Rework to be made at next possible occasion
3: Low" - Rowerk to be done if possessory.